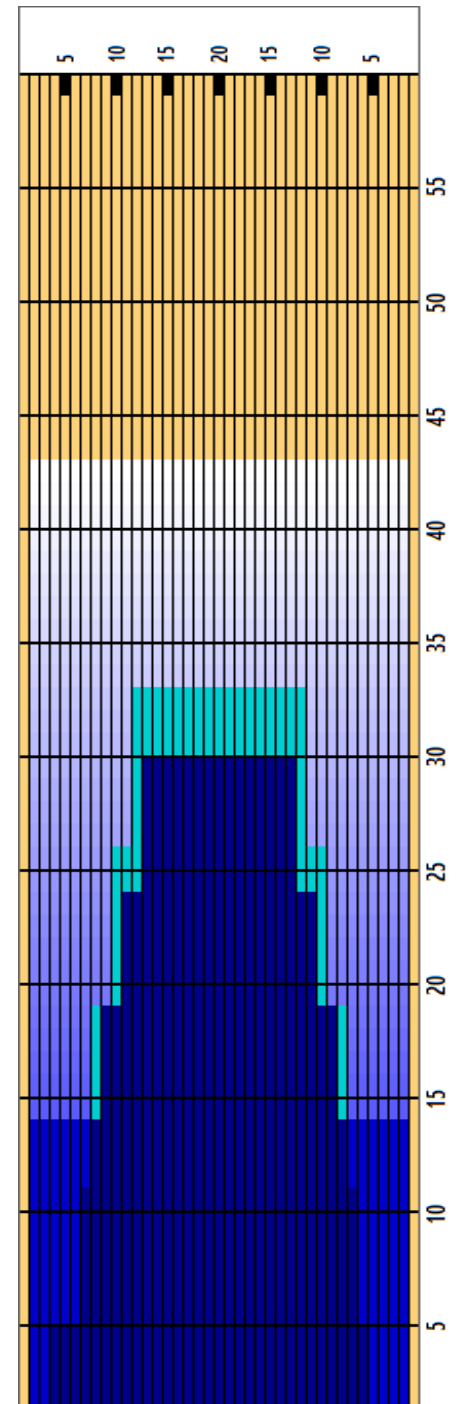


Oil Pattern Distance	43	Reverse Brush Drop	38	Oil Per Board	50 ul
Forward Oil Total	19.25 mL	Reverse Oil Total	14.6 mL	Volume Oil Total	33.85 mL
Tank Configuration	Only A	Tank A Conditioner	KEGEL	Tank B Conditioner	KEGEL

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	1	14	37	0.0	0.0	0.0	1850
2	3L	5R	1	14	33	0.0	1.9	1.9	1650
3	4L	6R	2	14	62	1.9	5.8	3.9	3100
4	7L	7R	3	14	81	5.8	11.7	5.9	4050
5	8L	8R	3	18	75	11.7	19.3	7.6	3750
6	10L	10R	3	18	63	19.3	26.9	7.6	3150
7	12L	12R	2	22	34	26.9	33.1	6.2	1700
8	2L	2R	0	26	0	33.1	43.0	9.9	0

	START	STOP	LOADS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	26	0	43.0	30.0	-13.0	0
2	13L	13R	2	22	30	30.0	23.8	-6.2	1500
3	11L	11R	2	18	38	23.8	18.7	-5.1	1900
4	9L	9R	2	18	46	18.7	13.6	-5.1	2300
5	2L	2R	1	14	37	13.6	11.7	-1.9	1850
6	8L	8R	3	10	75	11.7	7.5	-4.2	3750
7	2L	2R	1	10	37	7.5	6.1	-1.4	1850
8	6L	6R	1	10	29	6.1	4.7	-1.4	1450
9	2L	2R	0	10	0	4.7	0.0	-4.7	0

Cleaner Ratio Main Mix	NA	Forward
Cleaner Ratio Back End Mix	NA	Reverse
Cleaner Ratio Back End Distance	NA	Combined
Buffer RPM: 4 = 700 3 = 500 2 = 200 1 = 100		



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	4.09	1.31	1	1	1.31	5

